

## The Gripflow Stamping Process

Gripflow is a USA developed technology that is an economical alternative to fineblanking and has the ability of obsoleting many secondary machining operations. Gripflow stampings are produced utilizing a unique combination of press and tooling.

Besides having the ability to make fully-sheared, straight-edged, tight-tolerance stampings, Gripflow can also pierce holes and web-sections smaller than the material thickness. Holes with diameters 35% of the material thickness and web-sections as small as 30% of the material thickness have been achieved with materials up to .500" thick. Gripflow is a metal stamping process that is similar to traditional stamping and it should not be confused with the extrusion process of fineblanking.



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**Send us your challenges and we will evaluate and advise if they can be made by Gripflow.**

**For more information on our services contact us — it could be the most profitable thing you do today!**



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