
GRIP *flow* REPORT

Bulletin 5

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"The People that Started the Whole Thing"

"Stamp Out" Machining with Grip Flow

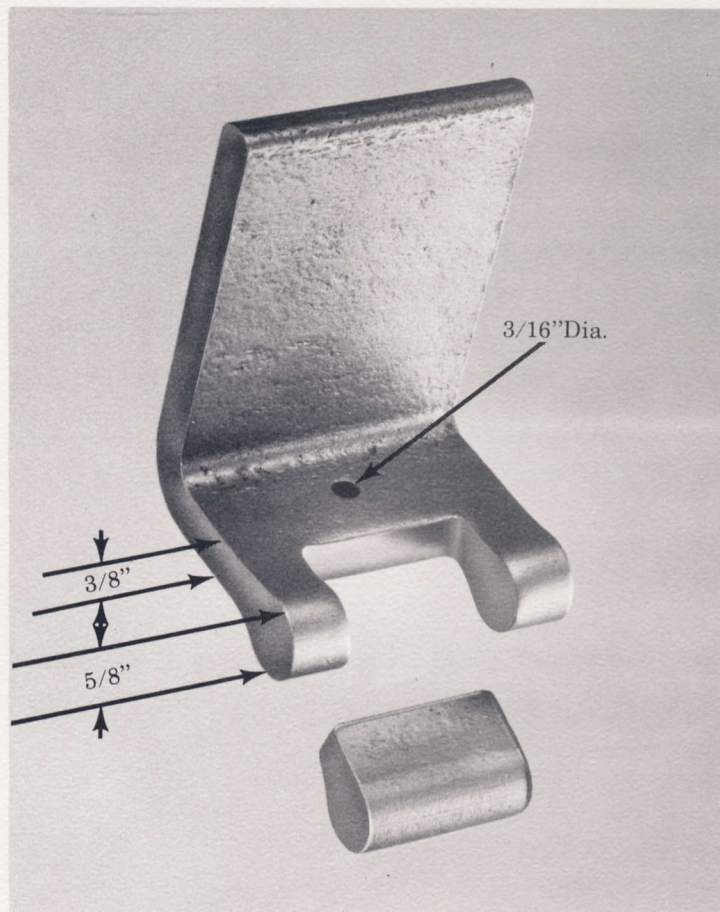
The pivot notch in your automobile's door hinge was probably produced by a milling machine -- but not anymore!! Grip flow is changing that.

Our new die design technology allows the $\frac{5}{8}$ " thick shaped notched portion to be punched out in a press. The result is a more accurate, better finished notch than was made by the slow chip making milling machine.

Not only did we produce the notch, but at the same time we pierced the $\frac{3}{16}$ " dia. lubrication hole through $\frac{3}{8}$ " thick steel, eliminating a drilling operation.

If you are still making $\frac{3}{4}$ " thick parts or thinner on chipmaking machines, give us a call. We can probably produce them in punch presses.

For more information on Grip flow contact us today. It could be the most profitable thing you do this month.



Part: Auto Door Hinge

Material: 1010 steel roll formed to contour shape.

Thickness: Varies from $\frac{3}{8}$ " (9.5mm) to $\frac{5}{8}$ " (16mm)



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