
GRIPflow[®] REPORT

Bulletin 11

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“The People that Started the Whole Thing”

Why Broach These Teeth...

GRIPflow dies can produce stampings with a smooth, fully-sheared edge for the entire thickness of the part in one press stroke with a Compound Die... in many cases this can eliminate the need for broaching!

To capitalize on this cost reducing technology examine your present stampings. If you are doing secondary operations such as: drilling, or reaming of holes, grinding, milling, shaving, or broaching then contact us for problem solving ideas and solutions.

We may be able to increase your profits and efficiency with GRIPflow.

The turning point for the metal stamping industry has arrived—why not become a part of it!



Part: Automotive Window Regulator
Material: SAE 1035-1050 Steel
Thickness: 0.103" (2.62mm)

GRIPflow is NOT Fineblanking. GRIPflow utilizes a conventional punch press. Fineblanking requires a triple-action press and special tooling. Ask for our report “Fineblanking Alternative.”

Send us your challenges and we will evaluate and advise if they can be made by GRIPflow.

For more information on our services contact us — it could be the most profitable thing you do today!



EBWAY

6600 N.W. 21 Avenue
Fort Lauderdale, FL 33309
Tel.: 954-971-4911
Fax: 954-971-5516
Email: ebway@ebway.com

www.ebway.com

EBWAY HAS IDEAS AND MONEY SAVING SOLUTIONS FOR ALL KINDS OF METAL STAMPING APPLICATIONS

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